

THREADED ELBOW

THREADED TEE

CONCENTRIC REDUCER  
(IF NEEDED)

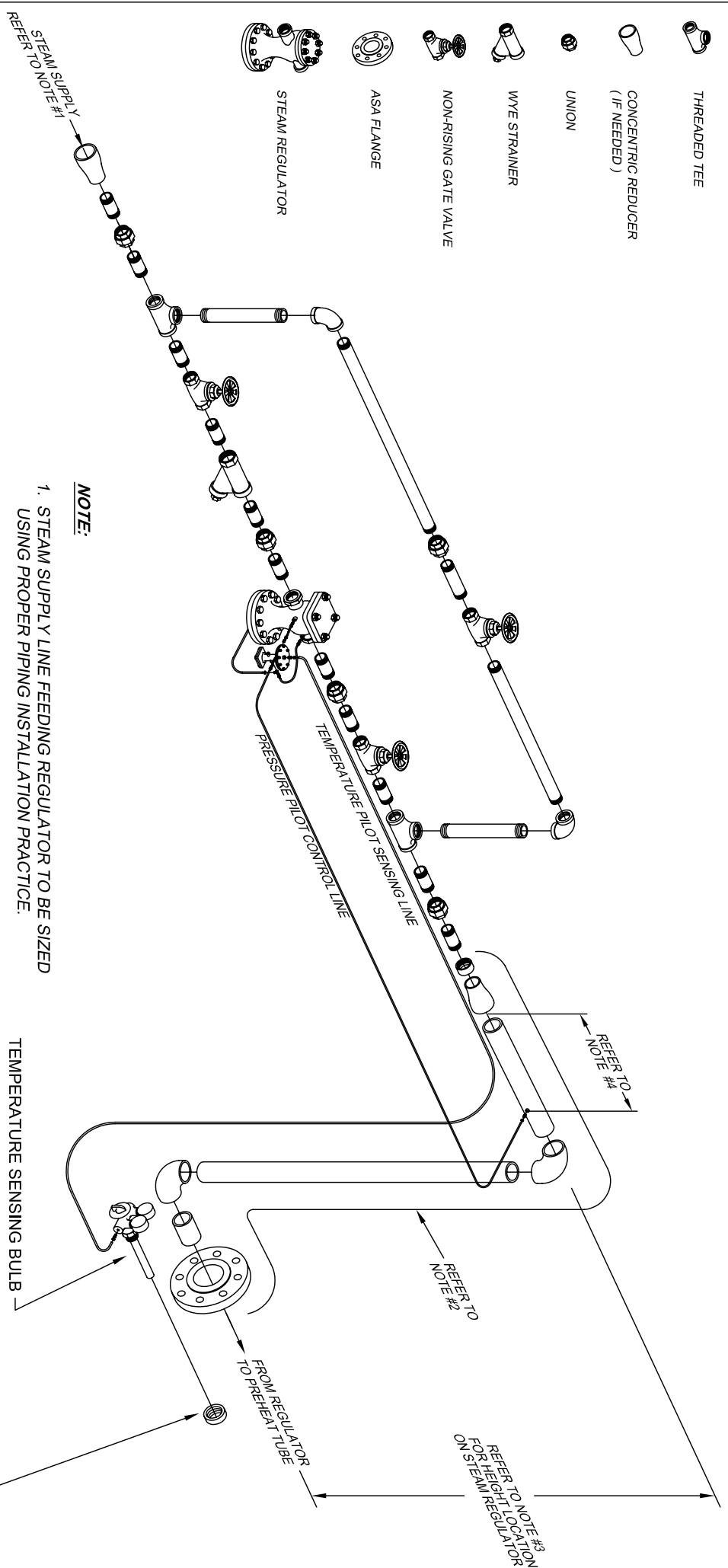
UNION

WYE STRAINER

NON-RISING GATE VALVE

ASA FLANGE

STEAM REGULATOR



**NOTE:**

1. STEAM SUPPLY LINE FEEDING REGULATOR TO BE SIZED USING PROPER PIPING INSTALLATION PRACTICE.
2. PIPING BETWEEN REGULATOR AND PREHEAT TUBE SHOULD BE INSULATED.
3. STEAM REGULATOR MUST BE POSITIONED ABOVE THE OVERFLOW, SO AS; NOT TO FLOOD AND DAMAGE THE STEAM REGULATING VALVE.
4. REFER TO SPENCE I.O.M., FIGURE #1 SECTION "B" FOR PROPER DISTANCE.
5. PLEASE READ THE INSTALLATION, OPERATION & MAINTENANCE MANUAL SUPPLIED IN THE SHIPCO I.O.M BEFORE PIPING OR STARTING THE UNIT.



MANUFACTURED BY

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**Piping Diagram for  
Atmospheric Deaerator units**

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M. REED	12/05/05	0
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