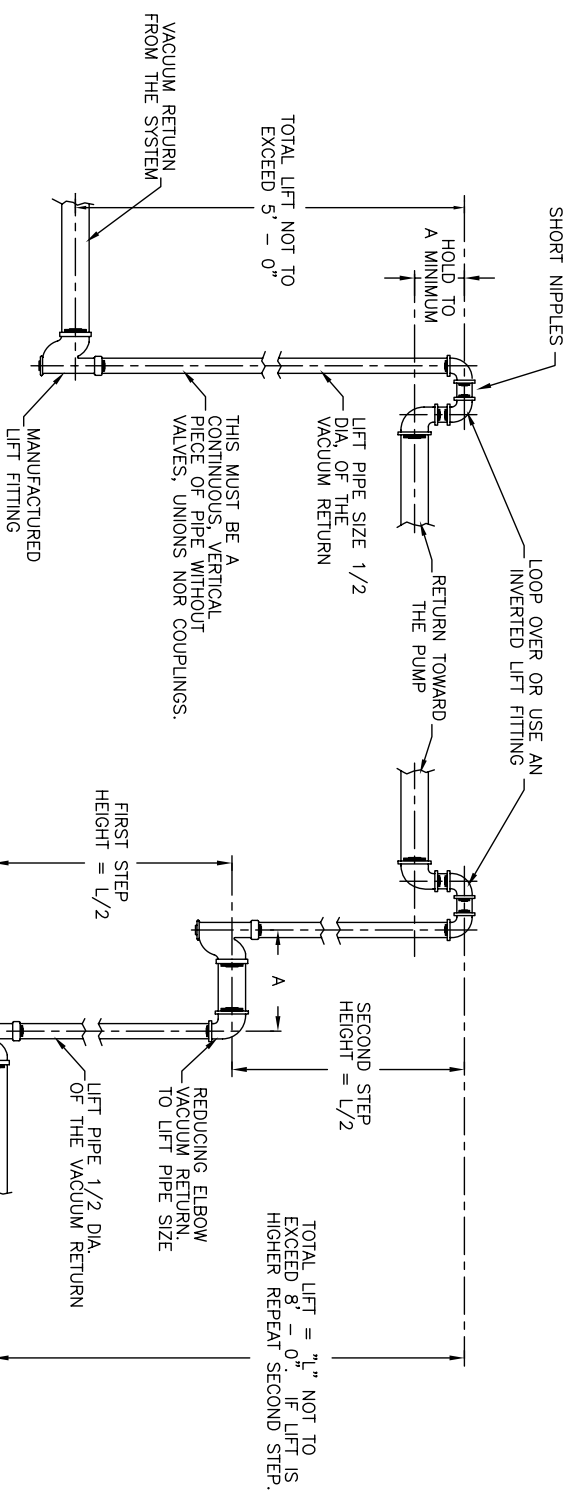
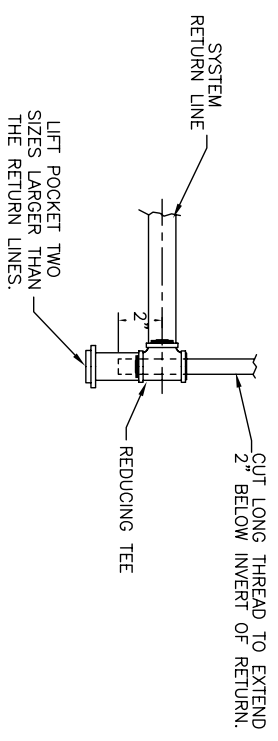




METHOD OF CONSTRUCTING A LIFT IN A RETURN LINE

CONSTRUCTION OF STEP LIFT



VACUUM RETURN	A
1"	7"
1 1/4"	8"
1 1/2"	9"
2"	10"
2 1/2"	14"
3"	15"
4"	18"
5"	21"
6"	24"

SHIPCO®
Pumps

MANUFACTURED BY

SHIPPENSBURG PUMP COMPANY INC.
P.O. Box 279 Shippenburg, Pa. 17257
PHONE 717 532-7321 / FAX 717 532-7704
WWW.SHIPCO PUMPS.COM

Shipco® IS A REGISTERED TRADEMARK OF SHIPPENSBURG PUMP CO., INC.

HOW TO BUILD A LIFT FITTING

Lifts in Vacuum Return Lines

DESIGN BY	DATE	REVISION
C. REED	6/04	.0
DIMENSION PRINT	30030	