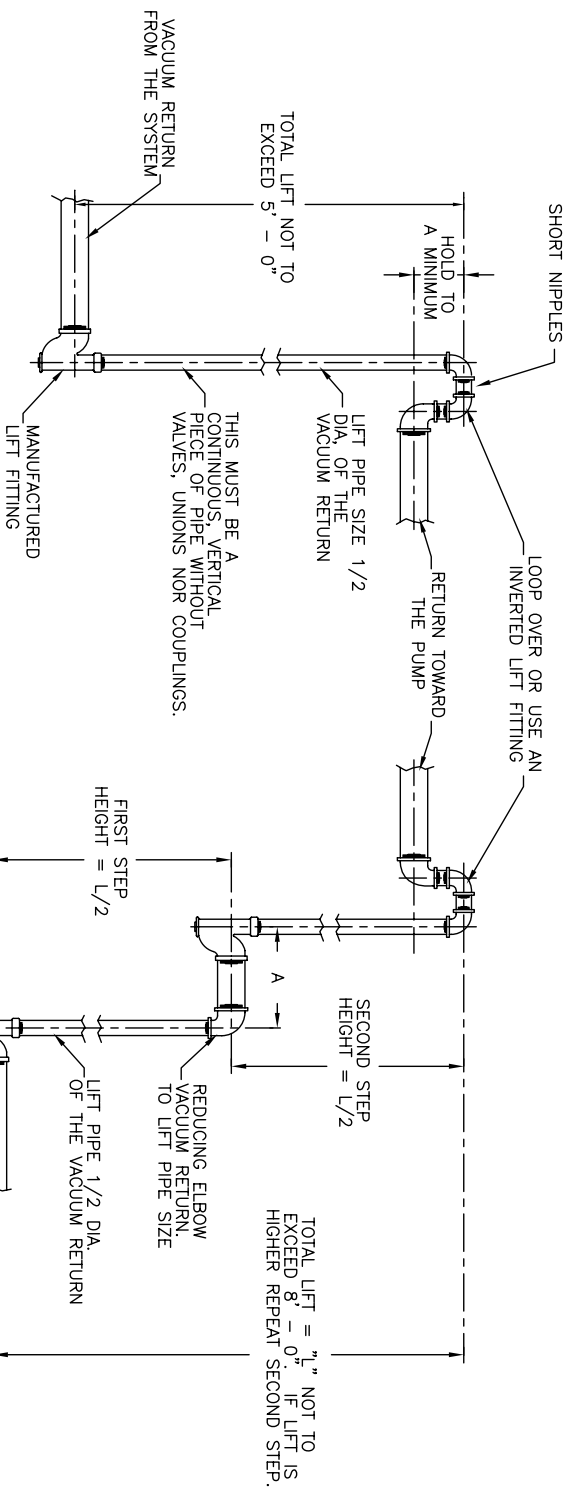
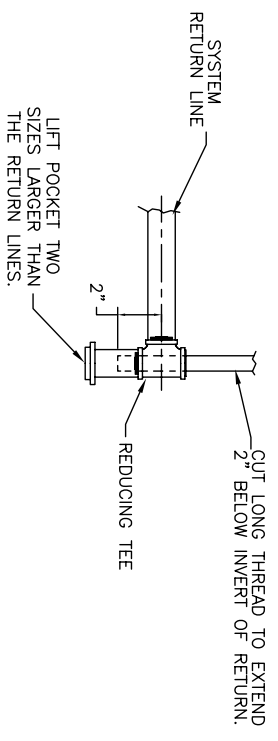




**METHOD OF CONSTRUCTING
A LIFT IN A RETURN LINE**

CONSTRUCTION OF STEP LIFT



MANUFACTURED BY
SHIPCO®
 SHIPPENSBURG PUMP COMPANY INC.
 P.O. Box 279 Shippenburg, Pa. 17267
 PHONE 717 532-7321 / FAX 717 532-7704
 WWW.SHIPCO-PUMPS.COM
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HOW TO BUILD A LIFT FITTING

VACUUM RETURN	A
1"	7"
1 1/4"	8"
1 1/2"	9"
2"	10"
2 1/2"	14"
3"	15"
4"	18"
5"	21"
6"	24"

Lifts in Vacuum Return Lines

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