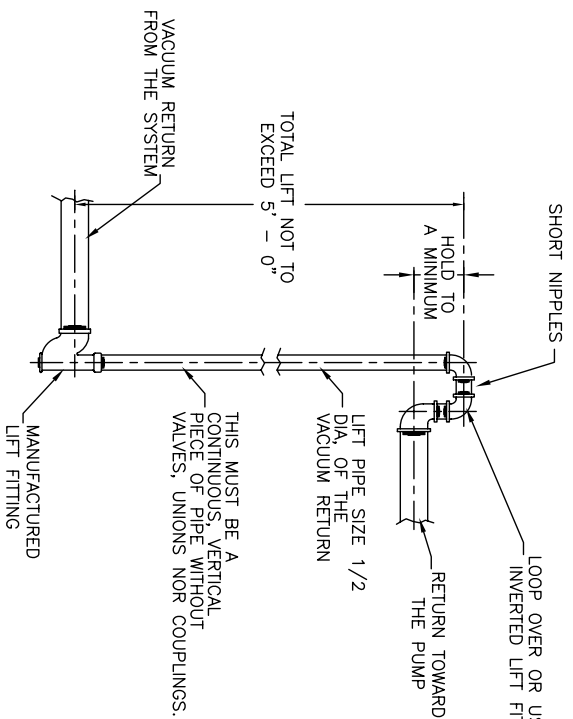
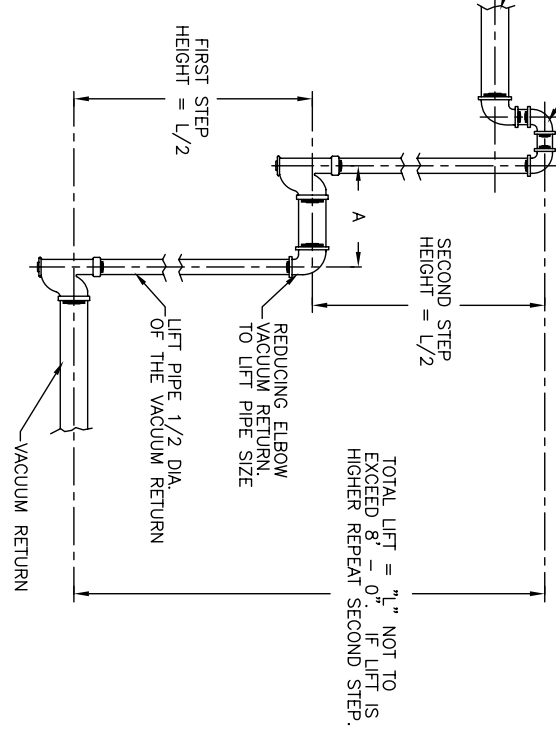
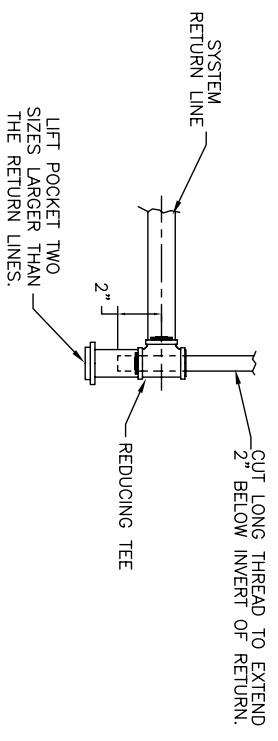




**METHOD OF CONSTRUCTING  
A LIFT IN A RETURN LINE**



**CONSTRUCTION OF STEP LIFT**



**HOW TO BUILD A LIFT FITTING**

| VACUUM RETURN | A   |
|---------------|-----|
| 1"            | 7"  |
| 1 1/4"        | 8"  |
| 1 1/2"        | 9"  |
| 2"            | 10" |
| 2 1/2"        | 14" |
| 3"            | 15" |
| 4"            | 18" |
| 5"            | 21" |
| 6"            | 24" |



MANUFACTURED BY  
**SHIPCO®**  
**SPUMPS**  
 SHIPPENSBURG PUMP COMPANY INC.  
 P.O. Box 279 Shippenburg, Pa. 17267  
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**Lifts in Vacuum Return Lines**

|                 |       |          |
|-----------------|-------|----------|
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