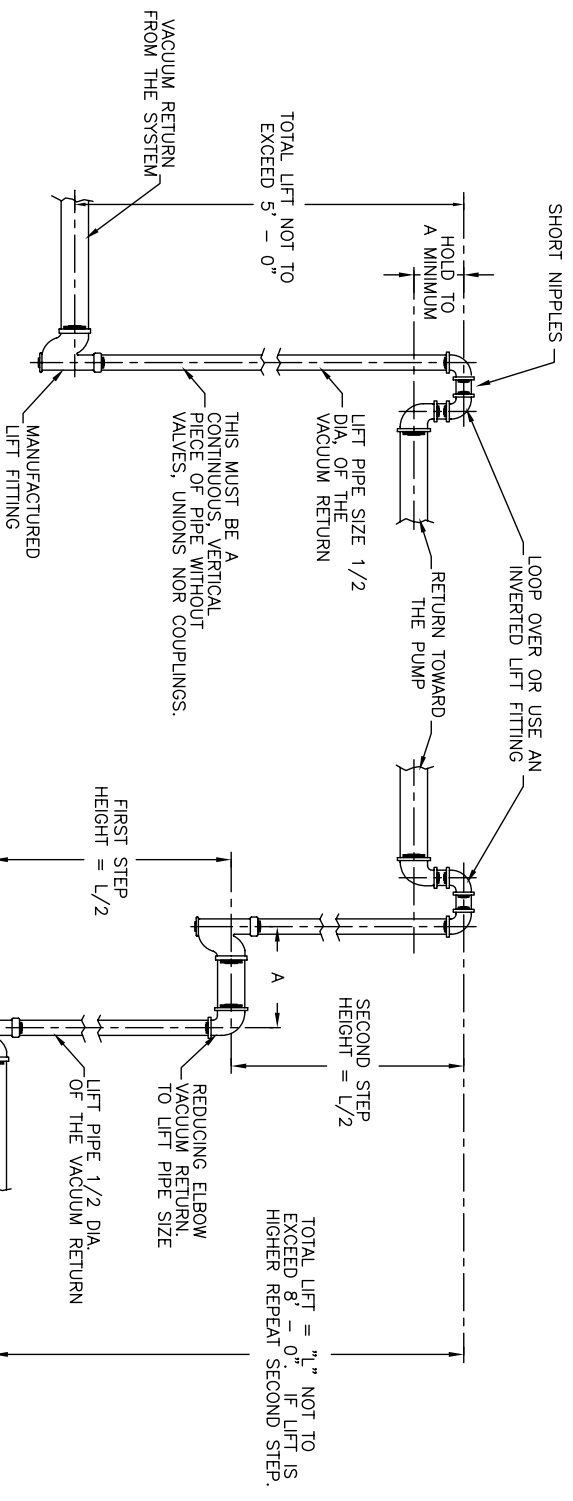
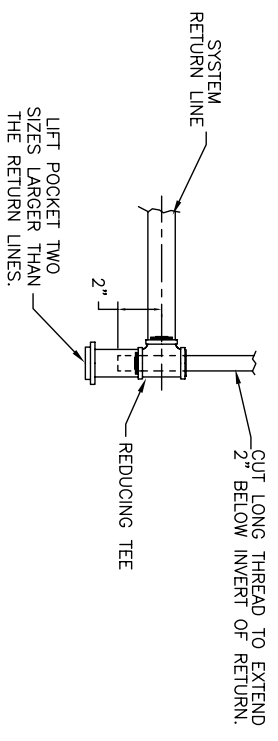




METHOD OF CONSTRUCTING A LIFT IN A RETURN LINE

CONSTRUCTION OF STEP LIFT



MANUFACTURED BY

SHIPPENSBURG PUMP COMPANY INC.
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HOW TO BUILD A LIFT FITTING

VACUUM RETURN	A
1"	7"
1 1/4"	8"
1 1/2"	9"
2"	10"
2 1/2"	14"
3"	15"
4"	18"
5"	21"
6"	24"

Lifts in Vacuum Return Lines

DRAWN BY	DATE	REVISION
C. REED	6/04	.0
DIMENSION PRINT	30034	
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