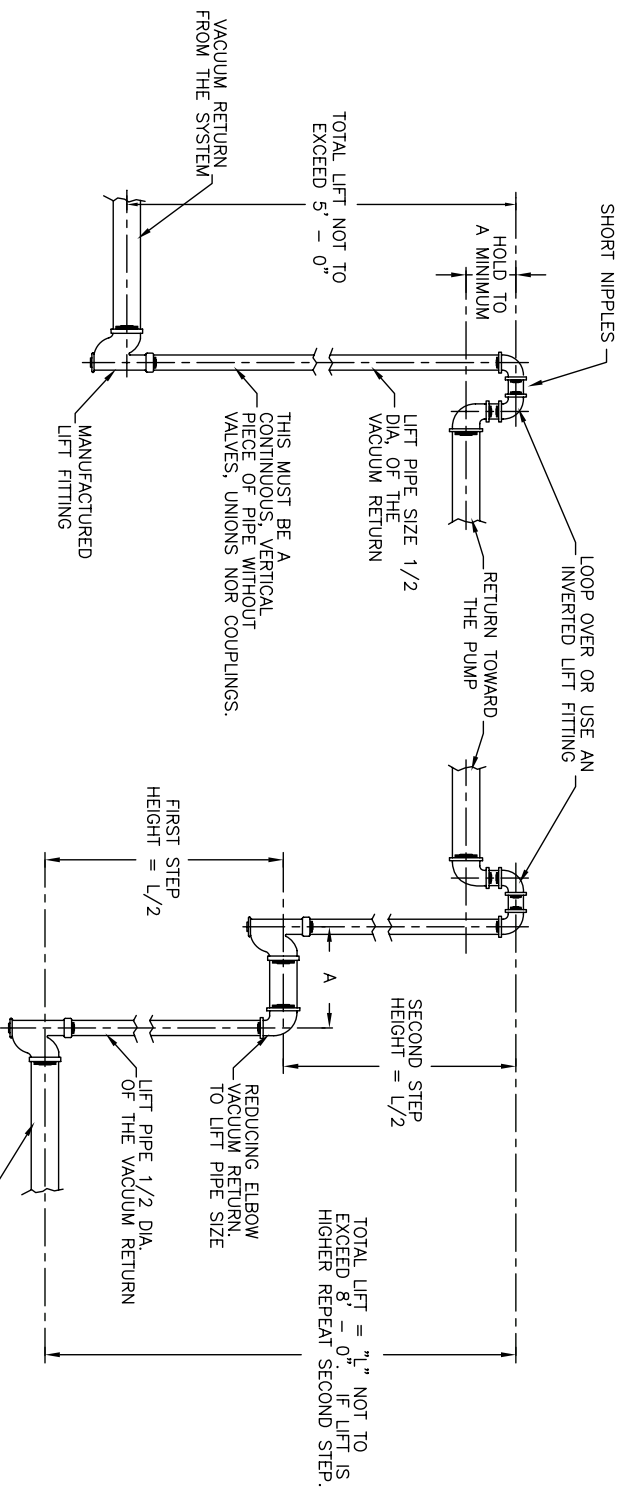




**METHOD OF CONSTRUCTING
A LIFT IN A RETURN LINE**

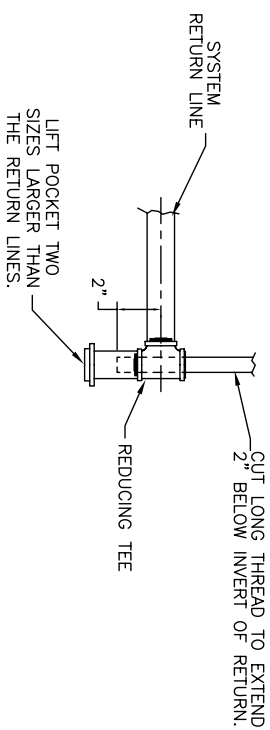
CONSTRUCTION OF STEP LIFT

NOTES:

INSTALL FULL SIZE (MINIMUM SIZE) VENT TO ATMOSPHERE.

INSTALL FULL SIZE (MINIMUM SIZE) OVERFLOW TO AIR-CAP OR OPEN DRAIN.

VENT PIPING DETAIL MUST BE DESIGNED AND INSTALLED BY A PROFESSIONAL, LICENSED & REGISTERED AS REQUIRED FAMILIAR WITH EQUIPMENT AND ITS INTENDED USE TO MEET ALL LOCAL, STATE AND FEDERAL CODES RULES AND REGULATIONS.



HOW TO BUILD A LIFT FITTING

VACUUM RETURN	A
1"	7"
1 1/4"	8"
1 1/2"	9"
2"	10"
2 1/2"	14"
3"	15"
4"	18"
5"	21"
6"	24"



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Lifts in Vacuum Return Lines

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