



Shippensburg Pump Company, Inc.

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OVERVIEW OF PROCEDURE FOR ASME “R” STAMP

Have you ever had a situation where your ASME stamped pressurized vessel needed to be field modified? Before you proceed: Remember that without following the proper steps, you will void the original ASME stamp, substantially increase liability, and cause workplace safety issues for your staff, your customers, and yourself.

DO NOT modify an ASME stamped vessel without following the proper steps and having an authorized ASME inspector’s approval.

- Qualified Material with Documentation (Steel and Pipe).
- Supporting Calculations for Material.
- Qualified Welder & Procedures.
- Authorized ASME Inspector to Witness Hydro-Testing.
- Authorized ASME Inspector to Witness the “R” Test Attached to the Vessel.
- Register the “R” Alteration with the National Board.

*** Pressurized vessels must meet all National, State, and Local Codes. ***